	Application No.	Applicant(s)
	Application No.	Apprount(s)
Notice of Allowability	09/612,869	GRANATA ET AL.
	Examiner	Art Unit
	Hai Vo	1771
The MAILING DATE of this communication appeal All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this a or other appropriate communication IGHTS. This application is subject	pplication. If not included on will be mailed in due course. THIS
1. \boxtimes This communication is responsive to <u>the filing of 12/07/200</u>	<u>05</u> .	
2. X The allowed claim(s) is/are 14,16-27,29,30,32-34,36 and 3	<u>88-43</u> .	
3. ☐ Acknowledgment is made of a claim for foreign priority unestable a) ☐ All b) ☐ Some* c) ☐ None of the:		
Certified copies of the priority documents have been received.		
2. Certified copies of the priority documents have been received in Application No		
3. Copies of the certified copies of the priority documents have been received in this national stage application from the		
International Bureau (PCT Rule 17.2(a)).		
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		
4. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give		
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.		
(a) ☐ including changes required by the Notice of Draftspers	son's Patent Drawing Review (PTC	D-948) attached
1) hereto or 2) to Paper No./Mail Date	•	
(b) including changes required by the attached Examiner's Paper No./Mail Date	s Amendment / Comment or in the	Office action of
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t		
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.		
Attachment(s) 1. ☐ Notice of References Cited (PTO-892)	5. ☐ Notice of Informal	Patent Application (PTO-152)
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ⊠ Interview Summar Paper No./Mail D	
3. Information Disclosure Statements (PTO-1449 or PTO/SB/0		
Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit	8. 🛭 Examiner's Staten	nent of Reasons for Allowance
of Biological Material	9.	

EXAMINER'S AMENDMENT

 An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Jon H. Beaupre on 12/16/2005.

The application has been amended as follows:

The claims:

Rewrite claim 14:

An automobile interior molded panel comprising:

a rigid substrate having a first substrate surface and a second substrate surface having generally opposed to the first substrate surface;

a composite pad supported by the substrate, the pad comprising a non-impregnable layer of an elastomeric material and an impregnable layer adjacent the non-impregnable layer, the impregnable layer including a reticulated foam resin material such that at least a portion of the substrate extends into the impregnable layer and extends adjacent to sides of the impregnable layer, the non-impregnable layer being disposed adjacent the first substrate surface and the non-impregnable layer having a first non-impregnable layer surface facing away from the impregnable layer and the substrate, and a second non-impregnable layer surface generally opposite

the first non-impregnable layer surface, the first substrate surface and the first non-impregnable layer surface facing in the same general direction; and

a cover skin disposed over and <u>directly</u> bonded to the first substrate surface and the first non-impregnable layer surface of the pad.

Rewrite claim 17:

The panel of claim 16 wherein the non-impregnable layer is made of an elastomeric foam material.

Rewrite claim 19:

The panel of claim 18 wherein the composite pad has a Shore A hardness of about 35-70 when measure measured according to ASTM No. D2240.

Rewrite claim 21:

An automobile interior molded panel comprising:

a rigid substrate;

a preformed composite pad including a non-impregnable layer and an impregnable layer;

a cover skin disposed over and bonded to the substrate and the pad, wherein the cover skin is <u>directly</u> bonded to at least a portion of the non-impregnable layer of the pad and a portion of the substrate;

wherein the impregnable layer is made of reticulated <u>resin</u> material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf;

wherein the non-impregnable layer is made of elastomeric foam material;

wherein at least a portion of the rigid substate is present substantially throughout the impregnable layer; and

wherein at least a portion of the rigid substrate is adjacent to sides of the impregnable layer.

Rewrite claim 22:

An automobile interior molded panel comprising:

a rigid substrate;

a composite pad comprising a non-impregnable layer of an elastomeric material and an impregnable layer including a reticulated foam resin material defining a network within the reticulated material;

a cover skin disposed over and <u>directly</u> bonded to at least a portion of the substrate and at least a portion of the non-impregnable layer of the pad;

wherein at least a portion of the rigid substrate is present substantially throughout the network of the impregnable layer.

Rewrite claim 24:

The panel of claim 22 wherein the non-impregnable layer is made of an elastomeric foam material.

Rewrite claim 25:

The panel of claim 22, the reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf and the non-impregnable layer including a <u>an</u> elastomeric foam material.

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Rewrite claim 29:

An automobile interior molded panel comprising:

a rigid substrate;

a composite pad comprising a non-impregnable layer of an elastomeric

material and an impregnable layer including a reticulated foam resin material

defining a network within the reticulated material; and

a cover skin disposed over and directly bonded to at least a portion of

the substrate and at least a portion of the non-impregnable layer of the pad;

wherein at least a portion of the rigid substrate is adjacent to sides

of the impregnable layer and wherein at least a portion of the rigid substrate

is present substantially throughout the network of the impregnable layer.

Rewrite claim 32:

The panel of claim 30 wherein the non-impregnable layer is made of a

an elastomeric foam material.

Rewrite claim 36:

The panel of claim 14 wherein the non-impregnable layer and the

impregnable layer of the preformed composite pad are connected.

Cancel claim 37.

Rewrite claim 38:

The panel of claim 22, wherein the impregnable layer comprises a

porous material and the non-impregnable layer comprises an elastomeric

foam-type material.

Rewrite claim 39:

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The panel of claim 29, wherein the non-impregnable layer comprises an elastomeric foam-type material.

Rewrite claim 40:

The panel of claim 29, wherein the impregnable layer comprises a porous material the non-impregnable layer comprises an elastomeric foam-type material.

Reasons for Allowance

2. The following is an examiner's statement of reasons for allowance: Applicants' amendment and Examiner's amendment are sufficient to overcome the art rejections and sufficient to place the instant claims in condition for allowance. None of the prior art taken individually or collectively teach or suggest the automotive interior molded panel comprising

a rigid substrate;

a composite pad comprising a non-impregnable layer of an elastomeric material and an impregnable layer including a reticulated foam resin material;

a cover skin disposed over and directly bonded to at least a portion of the substrate and at least a portion of the non-impregnable layer of the pad;

wherein at least a portion of the rigid substrate extends into the impregnable layer.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Art Unit: 1771

Conclusion

 Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hai Vo whose telephone number is (571) 272-1485. The examiner can normally be reached on Monday through Friday, from 6:00 to 2:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Terrel Morris can be reached on (571) 272-1478. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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HAIVO PRIMARY EXAMINER

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DEC 0 7 2005

Examiner: Hai Vo

Art Unit: 1771

IN THE UNITED STATES PATENT AND TRADEMARK OFF CE

In re Appin. of: Giancario Granata et al.

Appln. No.:

09/612,869

Filed:

July 10, 2000

For:

MOLDED PANELS HAVING A

SOFT PAD ARMREST

Attorney Docket No: 10541-2190

REPLY UNDER 37 C.F.R. §1.116

In response to the Final Office Action mailed October 7, 2005, Applicants respectfully submit this paper comprising the following parts:

- I. Listing of Claims, beginning on page 2:
- II. Remarks, beginning on page 7.

Applicants note that the Transmittal to which this paper is attached includes a Certificate of Facsimile Transmission under 37 C.F.R §1.8; and a fee statement calculating any fee(s) presently due in connection with the filing of this paper, along with an authorization to charge any fee deficiency to the deposit account of Applicant's assignee, Visteon Global Technologies, Inc., Deposit Account No. 06-1500.

Ok h enter

HV

12/16 (05

Attorney Docket No. 10541-2190

I. Listing of Claims

1 - 13. (Cancelled)

(Previously Presented): An automobile interior molded panel comprising:

a rigid substrate having a first substrate surface and a second substrate surface generally opposed to the first substrate surface;

a composite pad supported by the substrate, the pad comprising a non-impregnable layer and an impregnable layer adjacent the non-impregnable layer, the impregnable layer including a reticulated material such that at least a portion of the substrate extends into the impregnable layer and extends adjacent to sides of the impregnable layer, the non-impregnable layer being disposed adjacent the first substrate surface and the non-impregnable layer having a first non-impregnable layer surface facing away from the impregnable layer and the substrate, and a second non-impregnable layer surface generally opposite the first non-impregnable layer surface, the first substrate surface and the first non-impregnable layer surface facing in the same general direction; and

a cover skin disposed over and bonded to the first substrate surface and the first non-impregnable layer surface of the pad.

15. (Cancelled)

16. (Previously Presented): The panel of claim 14, the reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf.

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27. (Previously Presented): The panel of claim 16 wherein the non-impregnable layer is made of elastometic foam material.

(Previously Presented): The panel of claim 17 wherein at least a portion of the rigid substrate is present throughout the impregnable layer



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(Original): The panel of claim 18 wherein the composite pad has a Shore A hardness of about 35-70 when measure according to ASTM No. D2240.

(Original): The panel of claim 16 wherein the molded panel has a Shore A hardness of about 45-70 when measured according to ASTM No. D2240 while measuring along a line that intersects the composite pad.

(Previously Presented): An automobile interior molded panel comprising:

a rigid substrate;

a preformed composite pad including a non-impregnable layer and an impregnable layer;

a cover skin disposed over and bonded to the substrate and the pad;
wherein the cover skin is bonded to at least a portion of the nonimpregnable layer of the pad and a portion of the substrate;

wherein the impregnable layer is made of reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf;

wherein the non-impregnable layer is made of elastomeric foam material;

wherein at least a portion of the rigid substrate is present substantially throughout the impregnable layer, and

wherein at least a portion of the rigid substrate is adjacent to sides of the impregnable layer.

22. (Currently Amended): An automobile interior molded panel comprising:

a rigid substrate;

- a composite pad comprising a non-impregnable layer and an impregnable layer including a reticulated material defining a network within the reticulated material;
- a cover skin disposed over and bonded to at least a portion of the substrate and at least a portion of the non-impregnable layer of the pad;



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wherein at least a portion of the rigid substrate is present substantially throughout the network of the impregnable layer.

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23. (Previously Presented): The panel of claim 22, the reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 pcf.

14

24. (Previously Presented): The panel of claim 32 wherein the non-impregnable layer is made of elastomeric foam material.

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25. (Previously Presented): The panel of claim 22, the reticulated material having an amount of pores per inch of about 1 to 100 and a foam density of about 1.5 to 2.5 and the non-impregnable layer including a elastomeric foam material.

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28. (Previously Presented): The panel of claim 28 wherein the composite pad has a Shore A hardness of about 35-70 when measured according to ASTM No. D2240.

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27. (Previously Presented): The panel of claim 28 wherein the molded panel has a Shore A hardness of about 45-70 when measured according to ASTM NO. D2240 while measuring along a line that intersects the composite pad.

28. (Cancelled)

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29: (Currently Amended): An automobile interior molded panel comprising:

a rigid substrate;

a composite pad comprising a non-impregnable layer and an impregnable layer including a reticulated material defining a network within the reticulated material; and

a cover skin disposed over and bonded to at least a portion of the substrate and at least a portion of the non-impregnable layer of the pad;



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wherein at least a portion of the rigid substrate is adjacent to the sides of the impregnable layer and wherein at least a portion of the rigid substrate is present substantially throughout the network of the impregnable layer.

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30: (Previously Presented): The panel of claim 29, the reticulated material having an amount of pores per Inch of 1 to 100 and a foam density of about 1.5 to 2.5 pcf.

31. (Cancelled):

32. (Currently Amended): The panel of claim [[31]] 30 wherein the non-impregnable layer is made of a elastomeric foam material.

22

23. (Previously Presented): The panel of claim 32 wherein the composite pad has a Shore A hardness of about 35-70 when measured according to ASTM No. D2240.

23

34. (Previously Presented): The panel of claim 32 wherein the molded panel has a Shore A hardness of about 45-70 when measured according to ASTM No. D2240 while measuring along a line that intersects the composite pad.

35. (Cancelled)

36. (Previously Presented): The panel of claim 14 wherein the non-impregnable layer and the impregnable layer of the preformed composite pad are connected.

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- 37. (Previously Presented): The panel of claim 22 wherein the non-impregnable layer comprises an elastomeric foam-type material.
- 36. (Previously Presented): The panel of claim 22 wherein the impregnable layer comprises a porous material and the non-impregnable layer comprises an elastomeric foam-type material.



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38. (Previously Presented): The panel of claim 29 wherein the non-impregnable layer comprises an elastomeric foam-type material.

25

49: (Previously Presented): The panel of claim 29 wherein the impregnable layer comprises a porous material and the non-impregnable layer comprises an elastomeric foam-type material.

41: (Previously Presented): The panel of claim 14 wherein the pad extends along only a portion of the substrate.

42. (Previously Presented): The panel of claim 14 wherein the cover skin is a polymeric layer.

(Previously Presented): The panel of claim 14 wherein the composite pad is preformed.